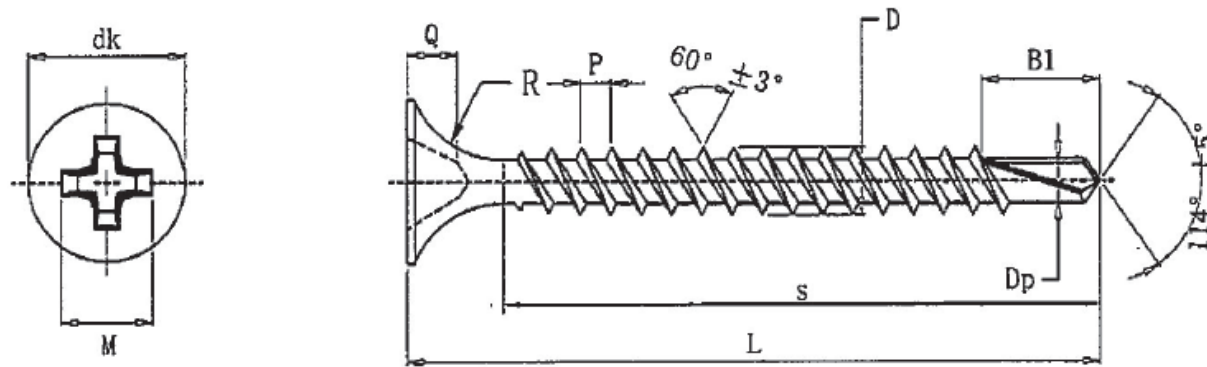




SIZE	TEK	L	mm
#10≤1/2"	NO.2	1" (含) 以下	±0.76
#10>1/2"	NO.3	1"-3" (含)	±1.27
		3"-6" (含)	±1.52

Drilling test (CE standard)
Time: 4 seconds
Plate thickness: 2.0mm
Speed: 2350rpm
Load: 15 kg

SIZE	dk	M(REF)	Q	K(Max)	R	NO.2		NO.3		P	D	DRIVE	扭力	线径
						Dp	B1	Dp	B1				kg.f/cm	φ
#6	8.00-8.40	4.42	2.38-2.93	0.8	4.00-5.00	2.80-2.90	3.10Min			1.19-1.35	3.35-3.53	2	28	2.80
#7	8.00-8.40	4.62	2.38-2.93	0.8	4.00-5.00	3.10-3.20	3.50Min			1.26-1.42	3.73-3.91	2	35	3.15
#8	8.00-8.40	4.80	2.38-2.93	0.8	4.00-5.00	3.40-3.50	3.50Min			1.33-1.49	4.04-4.22	2	48	3.30
#10	8.80-9.20	5.18	2.50-3.18	0.8	4.00-5.00	3.90-4.00	4.10Min	4.10-4.20	5.70Min	1.49-1.69	4.62-4.80	2	70	3.75
#12	9.00-9.40	6.81	2.95-3.53	0.8	4.00-5.00			4.70-4.80	6.80Min	1.70-1.92	5.28-5.46	3	106	4.40
#14	9.00-9.40	7.19	3.33-3.91	0.8	4.00-5.00			5.50-5.60	7.90Min	1.70-1.92	6.02-6.25	3	173	5.10

Penetration depth (针深=Q)													图面尺寸比例: 1: 3	单位: mm
Recess No. (针号)													图面名称	SELF DRILLING SCREWS
Material&Case harden (材质)	C-1018/C-1022steel, case depth 0.1mm												(Name)	BUGLE HEAD
Surface hardness (表面硬度)	550-750 HV0.3												核准	审查
Case hardness (心部硬度)														制表
Breaking torque (扭力)														
Materia Dia (线径)														

