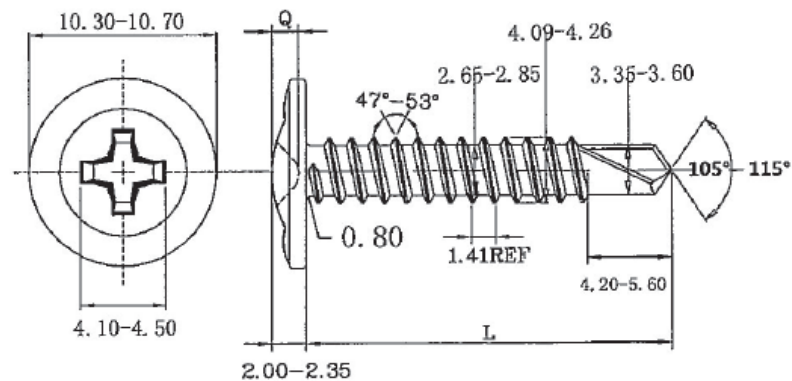


ORIGINAL
COPY



L	13-16	19-25	32-75
Max	+0.90	+1.00	+1.25
Min	-0.90	-1.00	-1.25

Drilling test (CE standard)
Time: 4 seconds
Plate thickness: 2.0mm
Speed: 2350rpm
Load: 15 kg

Penetration depth (針深=Q)	1.70-2.30mm					
Recess No. (針號)	2 PH2					
Material&Case harden (材質)	C-1018/C-1022steel, case depth 0.1mm					
Surface hardness (表面硬度)	560 Min HV0.3					
Case hardness (心部硬度)	320-425HV0.3					
Breaking torque (扭力)	42kg.cm min					
Material Dia (線徑)	φ3.20mm					